

This listing of claims will replace all prior versions, and listing of claims in the application:

**Listing of Claims:**

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Claim 1 (currently amended): A laminate comprising a peelable top layer, a substrate, and a bonding layer between said top layer and said substrate,

wherein at least one of said substrate and said top layer is porous and

an adhesive for forming said bonding layer comprises the following components:

(A) an aqueous dispersion containing a polymer, which has properties that a dried film of said aqueous dispersion has a tensile strength of 1 to 28 MPa and a percentage elongation of 100 to 2000%; and

(B) a water-based adhesive composition ~~containing~~ comprising microspheres with thermal expansion capability, each of which ~~is composed of~~ comprises a polymer shell encapsulating a gas,

whereby, when said laminate is heated, said microspheres increase in volume  
facilitating peelability of said top layer from said substrate.

Claim 2 (original): The laminate as set forth in claim 1, wherein said top layer is a decorated metal plate, and said substrate is a porous board.

Claim 3 (currently amended): The laminate as set forth in claim 1, wherein said aqueous dispersion (A) ~~contains~~ comprises at least one selected from the group consisting of vinyl acetate polymer or copolymer, urethane polymer, acrylic polymer or copolymer, silicone polymer, chloroprene elastomer, and styrene-butadiene elastomer.

Claim 4 (currently amended): The laminate as set forth in claim 1, wherein said aqueous dispersion (A) ~~contains~~ comprises an ethylene-vinyl acetate copolymer.

Claim 5 (currently amended): The laminate as set forth in claim 1, wherein said aqueous dispersion (A) ~~contains~~ comprises an ethylene-vinyl acetate copolymer and an anionic polyurethane dispersion.

Claim 6 (original): The laminate as set forth in claim 5, wherein the anionic polyurethane dispersion is an anionic polyurethane dispersion with sulfonate groups.

Claim 7 (original): The laminate as set forth in claim 1, wherein an amount of said microspheres is in a range of 2 to 100 parts by weight with respect to 100 parts by solid content of polymer in said aqueous dispersion (A).

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Claim 8 (original): The laminate as set forth in claim 1, wherein said microspheres have properties of an expanding magnification of 20 times to 100 times, and an expanding start temperature of 90°C to 150°C.

Claim 9 (original): The laminate as set forth in claim 1, wherein said top layer is a plastic sheet and said substrate is a porous board.

Claim 10 (original): The laminate as set forth in claim 4, wherein a toluene insoluble fraction of a dried film of the ethylene-vinyl acetate copolymer is 70 wt% or more.

Claim 11 (original): The laminate as set forth in claim 5, wherein an amount of said microspheres is in a range of 2 to 100 parts by weight with respect to 100 parts by weight of solids content of total polymer in the ethylene-vinyl acetate copolymer and the anionic polyurethane dispersion.

Claim 12 (withdrawn): A method of peeling off said top layer from said laminate as set forth in claim 1 comprising the step of irradiating said laminate with a light, while heating said laminate.

Claim 13 (withdrawn): The method as set forth in claim 12, wherein said light is far infrared having a wavelength of 5 to 30  $\mu\text{m}$ .

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Claim 14 (withdrawn): The method as set forth in claim 13, wherein said laminate is irradiated for 2 minutes or more with the far infrared, while being heated at a temperature of 150°C or more.

Claim 15 (withdrawn): The method as set forth in claim 12, wherein said light is ultraviolet.

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BASIS FOR THE AMENDMENT

Claim 1 has been amended based on the disclosure at page 4, lines 3-5 of the specification.

The claims further have been amended solely to improve their language.